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# 1 Red Mud-Reduced Graphene Oxide Nanocomposites for the Electrochemical 2 Sensing of Arsenic

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## 10 11 ABSTRACT

12 This work demonstrates the applicability of red mud-reduced graphene oxide (RM-rGO)  
13 nanocomposites, for the reliable and selective electrochemical detection of arsenic. The new  
14 nanocomposite material shows excellent anti-interference activity towards the arsenic ions ( $\text{As}^{3+}$ )  
15 with the co-occurrence of other common cations ( $\text{Cd}^{2+}$ ,  $\text{Cr}^{2+}$ ,  $\text{Zn}^{2+}$ ,  $\text{Pb}^{2+}$ , and  $\text{Hg}^{2+}$ ). Especially, the  
16 nanocomposite is exceptionally selective for  $\text{As}^{3+}$  in the presence of  $\text{Cu}^{2+}$  ions, which is stated to  
17 be the main interfering agent in the electrochemical detection of  $\text{As}^{3+}$ . Under optimal experimental  
18 conditions, the new nanocomposite displays a high sensitivity ( $2.49 \mu\text{A/ppb}$ ) as well as a very low  
19 detection limit ( $0.07 \text{ ppb}$ ) towards  $\text{As}^{3+}$  detection. This excellent electrochemical performance of  
20 the composite is accounted for the high adsorption proficiency of hematite ( $\text{Fe}_2\text{O}_3$ ) phase rich nano  
21 red mud particles and enhanced electron transfer kinetics due to the presence of rGO.

22  
23 **KEYWORDS:** Red mud, arsenic, hematite, electrochemical detection, sensitivity, electron  
24 transfer kinetics.

## 25 26 INTRODUCTION

27 Arsenic ion ( $\text{As}^{3+}$ ), a highly toxic substance, widely distributed in nature and one of the  
28 most abundant mineral in the earth's crust.<sup>12</sup> According to the World Health Organization (WHO),  
29 the maximum acceptable level of  $\text{As}^{3+}$  in drinking water is 10 ppb and around 20 countries are  
30 suffering from serious  $\text{As}^{3+}$  contamination.<sup>3</sup> The determination of trace level (sub ppb) of  $\text{As}^{3+}$  in  
31 natural water (ocean, sea, rivers), wastewater (from mining, metal processing, pesticides, organic

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3 1 chemicals, etc.) and drinking water has become very important because these media are vulnerable  
4 to  $\text{As}^{3+}$  contamination.<sup>4</sup> Among many developed methods for toxic metal ions detection,<sup>5,6</sup>  
5 2 electrochemical (EC) techniques especially, low-cost stripping voltammetry has gained  
6 3 considerable interest in terms of sensitivity, portability, rapid analysis time and suitable for on-site  
7 4 detection.<sup>7,8</sup> The performance of such methods, however, depends heavily on the materials used  
8 5 for detection purposes.  
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10 7 Over the decades metal oxide nanoparticles (NPs) with their strong adsorption ability or  
11 8 electrocatalytic activity against toxic metal ions were explored to improve the EC sensor  
12 9 technology.<sup>9-12</sup> However, owing to the electrode fouling and inferior electrical conductivity, most  
13 10 of the metal oxide NPs suffer from long-term stability and unfavorable electron transfer kinetics.<sup>13</sup>  
14 11 On the other hand, graphene and its associates (graphene oxide/reduced graphene oxide) have  
15 12 gained significant attention in the field of electrochemistry, due to their tunable electrical  
16 13 conductivity, high electron mobility, and large surface area.<sup>14-16</sup> The combination of graphene with  
17 14 metal oxide NPs can, therefore, overcome the drawbacks present in the metal oxides and can  
18 15 provide a modern EC platform for the detection of toxic metal ions. Up to now  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_2\text{O}_3$ ,  
19 16  $\text{MnO}_2$ ,  $\text{PbO}$  based graphene nanocomposites (NCs) have been utilized with great success for  $\text{As}^{3+}$   
20 17 detection.<sup>17-19</sup> Among these metal oxides, environmental friendly  $\text{Fe}_3\text{O}_4/\text{Fe}_2\text{O}_3$  NPs or nanosheets  
21 18 have shown a higher affinity towards  $\text{As}^{3+}$ .<sup>7</sup> But sophisticated synthesis protocols of such NCs  
22 19 lead to an increase in the material production cost. Therefore, a facile approach to prepare low-  
23 20 cost NCs, consist of graphene and many metal oxide phases could be of great significance in the  
24 21 field of EC sensor.  
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40 22 Red mud (RM) is an aluminum industry waste, composed of fine particles containing  $\text{Fe}_2\text{O}_3$   
41 23 (30-60%) constitutes; in addition, other metal oxides like  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{TiO}_2$  are also present.<sup>20</sup> It  
42 24 possesses large surface areas and available at large scale at practically no cost. However, it is  
43 25 highly alkaline in nature and now is a threat to the ecosystem due to the high volume of RM  
44 26 production, processing, and maintenance. RM is well known to have high adsorption capacity  
45 27 towards toxic metal ions and it has been used for the removal of these environmental carcinogens  
46 28 for decades.<sup>21</sup> Interestingly, the applicability of red mud as an EC sensor towards toxic metal ion  
47 29 detection has not been explored yet.  
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3 1 Thus motivated by the need for a cost-effective, robust, environmental friendly sensor for  
4 2  $\text{As}^{3+}$  detection in water and to utilize the excellent adsorption capabilities of RM, herein we report  
5 3 the applicability of RM-reduced graphene oxide (RM-rGO) NCs for  $\text{As}^{3+}$  detection using square  
6 4 wave anodic stripping voltammetry (SWASV) technique. The evaluation of EC studies of the new  
7 5 NCs exhibit excellent limit of detection (LOD), sensitivity and anti-interference activity towards  
8 6  $\text{As}^{3+}$  ions.

## 7 **EXPERIMENTAL SECTION**

8 RM was collected from National Aluminum Company Limited (NALCO), India. All  
9 chemicals including, graphite flakes (>99% Alfa Aesar), sulphuric acid (98%, Fisher Scientific)  
10 and hydrochloric acid (37%, Fisher Scientific), potassium permanganate (>99%, Sigma Aldrich),  
11 sodium hydroxide (98%, Fisher Scientific), L-ascorbic acid (99%, Sigma Aldrich), potassium  
12 ferrocyanide ( $\text{K}_4[\text{Fe}(\text{CN})_6]$ ), potassium ferricyanide ( $\text{K}_3[\text{Fe}(\text{CN})_6]$ ), potassium chloride (KCl)  
13 (Fisher Scientific) were used as received without any further purification. A stock solution (1 g/L)  
14 of  $\text{As}^{3+}$  was prepared by dissolving the required quantity of  $\text{As}_2\text{O}_3$  in NaOH solution, and  
15 subsequently, the pH of the solution was adjusted to 3 with concentrated HCl. For interference  
16 study, the standard solutions of  $\text{Cd}^{2+}$ ,  $\text{Cr}^{2+}$ ,  $\text{Zn}^{2+}$ ,  $\text{Cu}^{2+}$ ,  $\text{Pb}^{2+}$ ,  $\text{Hg}^{2+}$  ions (1000 ppm each) were  
17 purchased from Sigma Aldrich and were diluted to make a solution of the desired concentration.

18 First, rGO was synthesized using sonication assisted oxidation of graphite in an acidic  
19 environment as reported by Sina Abdolhosseinzadeh et al.<sup>22</sup> In order to prepare the nano RM-rGO  
20 composite, mechanical milling process using a planetary ball mill (Retsch, PM200) was employed.  
21 The powders (mass ratio of RM to rGO is 10:1) were placed in a chrome steel bowl (volume 60  
22 mL) filled with steel balls of diameter 5 mm with balls-to-powder mass ratio was 10:1. The ball  
23 milling was carried out at 150 revolutions per minute (rpm) and was continued up to 12 hr. with  
24 intermediate intervals of 2 hr. The prepared samples are designated as RM-rGO<sub>Z</sub> NCs where Z is  
25 the milling hour.

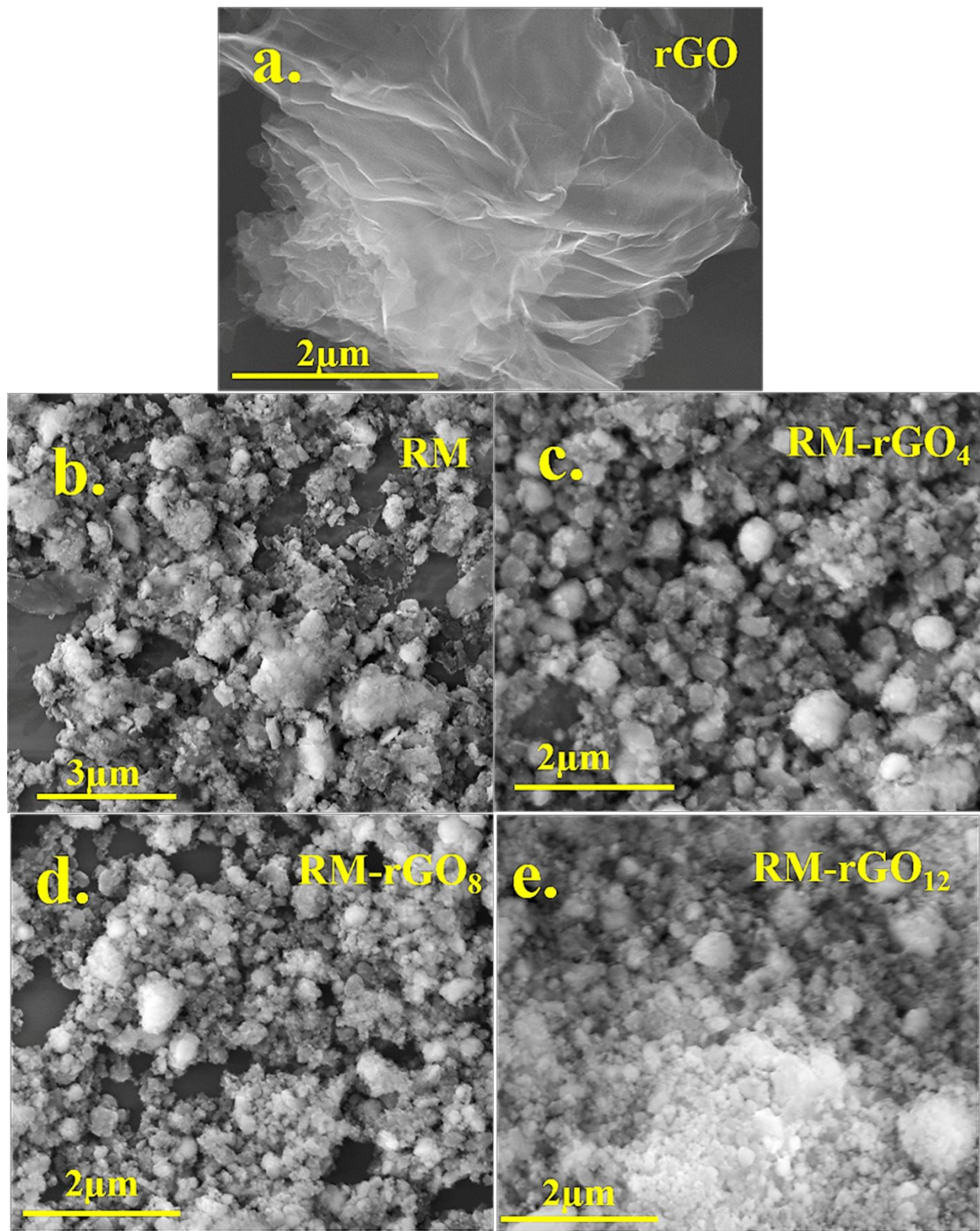
26 X-ray diffraction (XRD) experiments were performed using Bruker, D8-discover with Cu- $K_\alpha$   
27 energy ( $\lambda = 0.154$  nm). The Raman spectra were recorded using a Renishaw Raman spectrometer  
28 (inVia) using a 532 nm Laser source, using a nominal power of 25 mW for 60 s, 50 $\times$  magnification.  
29 Fourier transform infrared spectroscopy was performed using Thermo Scientific Nicolet<sup>TM</sup>iS<sup>TM</sup>5  
30 FTIR with a diamond ATR accessory. Scanning electron microscopy was carried out using a  
31 Hitachi SU5000, with an acceleration voltage of 10 kV and working distance  $\square$  6 mm. All EC

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3 1 measurements were done using the Autolab potentiostat/galvanostat 302N instrument (Metrohm  
4 Autolab B.V. Utrecht, Netherlands) controlled by NOVA software.  
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## 8 **RESULTS AND DISCUSSION**

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11 6 Morphology of the RM, rGO and RM-rGOz NCs can be visualized in SEM images (Figure  
12 7 1). In case of rGO, an aggregated and crumpled paper-like structure is observed in Figure 1a, which  
13 8 is a common characteristic of oxidation/reduction processed rGO.<sup>22</sup> Whereas, RM particles (Figure  
14 9 1b) are expressing their characteristics feature of irregular size and shape with particle sizes are  
15 10 ranging from 3 to 5  $\mu\text{m}$ . while their agglomerates are distributed within tens of micrometer range.  
16 11 Figure 1(c-e) shows clear changes in the morphology in the RM-rGO NCs caused by ball milling.  
17 12 During the first four hours of ball milling cold welding and cracking mechanism together  
18 13 participate in the formation of spherical size particles.<sup>23</sup> Increasing milling time increases structural  
19 14 disorder, decreases particle size and peel off graphene layers. After 8 hours of milling period,  
20 15 considerable refinement and reduction in particle size is evident. With further increasing the  
21 16 milling time, the particles are being fragmented into more tiny particles and particles tend to  
22 17 agglomerate again. This simple and facile strategy to prepare NPs from particles of micron size  
23 18 has a direct impact on their EC performances, which is discussed next.  
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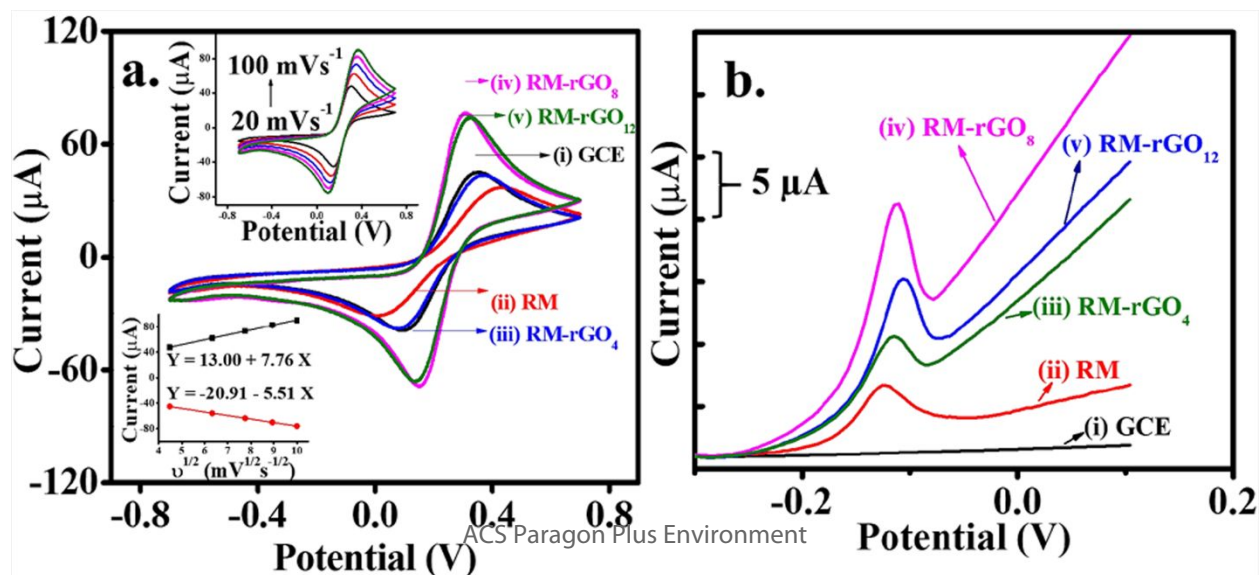
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2 **Figure 1** SEM images of (a) rGO (b) RM (c) RM-rGO<sub>4</sub> (d) RM-rGO<sub>8</sub> and (e) RM-rGO<sub>12</sub>.



In order to investigate the charge transfer kinetics of the prepared NCs, cyclic voltammetry (CV) measurements were performed using an EC redox couple ( $[\text{Fe}(\text{CN})_6]^{3-/4-}$  in 0.1M KCl), which is displayed in Figure 2a. It is well known that both the degree of reversibility and the charge transfer kinetics, can be improved by eliminating oxygen-containing groups or by increasing the fraction of  $\text{sp}^2$  bonded carbons in carbon-based NCs.<sup>24</sup> In our case, the smallest  $\Delta E_p \approx 0.15$  V (anodic and cathodic peak potential separation) and the highest peak current is observed for RM/rGO<sub>8</sub> NCs. Further, the ratio of anodic to cathodic peak current ( $i_{pa}/i_{pc}$ ) is calculated as 1.08 for RM/rGO<sub>8</sub>, indicating a reversible electron transfer process of the  $\text{Fe}^{2+}/\text{Fe}^{3+}$  species. The CV output of RM/rGO<sub>12</sub> is also comparable to that of RM/rGO<sub>8</sub>. From the scan rate dependency CV curves of RM/rGO<sub>8</sub> (inset of Figure 2a), it can be visualized that redox peak currents ( $i_{pa}$  and  $i_{pc}$ ) are increases linearly with the square root of scan rate (insets of Figure 2a), implies diffusion-controlled redox kinetics of the  $\text{Fe}^{2+}/\text{Fe}^{3+}$  species. The CV performance of RM-rGO<sub>2</sub>, RM-rGO<sub>6</sub>, and RM-rGO<sub>10</sub> is also represented in Figure S1. The CV output of RM-rGO<sub>6</sub> and RM-rGO<sub>10</sub> are approximately equal to that of RM-rGO<sub>4</sub> and RM-rGO<sub>12</sub> respectively whereas, the lowest peak current is observed for RM-rGO<sub>2</sub>.

Figure 2b represents the SWASV analytical characteristics of GCE, RM and all RM-rGO NCs where electrodeposition is carried out for 200 s at -0.4 V. Nearly no oxidation peak is observed for the bare GCE electrode. For RM particles there is only a weak peak can be seen. This is probably due to the inferior electrical conductivity of the RM. However, the RM-rGO NCs provide a much greater and sharper peak current response towards the  $\text{As}^{3+}$  ions. Figure 2b clearly shows that RM-rGO<sub>8</sub> outperforms the other electrodes in terms of stripping peak current response corresponds to the oxidation of  $\text{As}^0$ . RM-rGO<sub>8</sub> is, therefore, best suited for  $\text{As}^{3+}$  detection which results in better sensitivity.



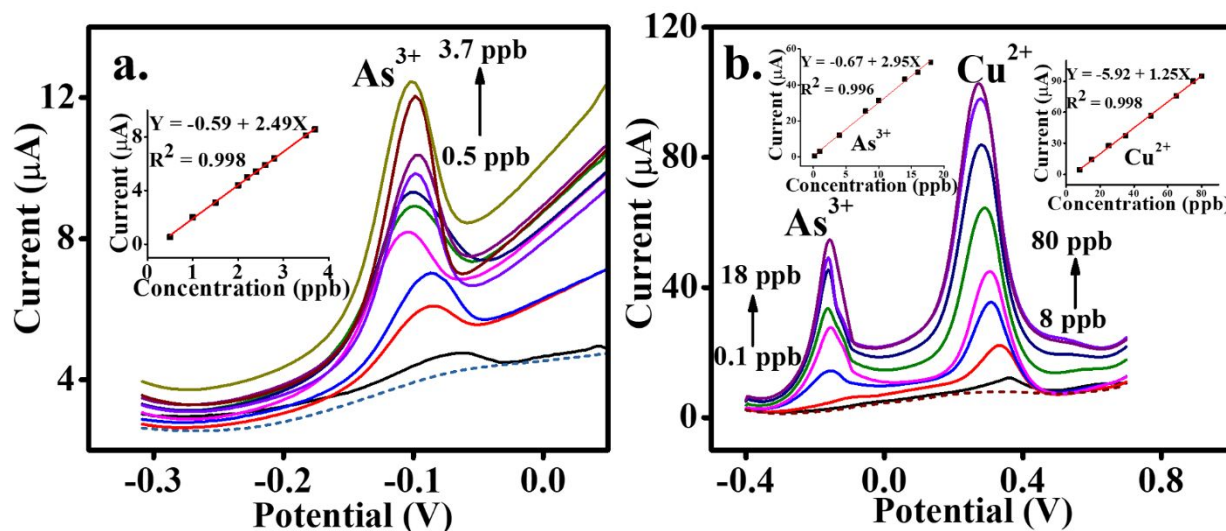
**Figure 2** (a) CV response of (i) GCE (ii) RM (iii) RM-rGO<sub>4</sub> (iv) RM-rGO<sub>8</sub> and (v) RM-rGO<sub>12</sub> with insets showing the CV response of RM-rGO<sub>8</sub> with scan rate 20, 40, 60, 80 and 100 mVs<sup>-1</sup> and the variation of the anodic and cathodic peak current of RM-rGO<sub>8</sub> as a function of scan rate. (b) SWASV response of (i) GCE (ii) RM (iii) RM-rGO<sub>4</sub> (iv) RM-rGO<sub>8</sub> and (v) RM-rGO<sub>12</sub> for the detection of 10 ppb As<sup>3+</sup> ions. The SWASV experimental parameters are as follows: deposition time 200 s, deposition potential -0.4 V, amplitude 25 mV, step potential 4 mV and frequency 25 Hz.

Next, experimental parameters (deposition potential and time) of SWASV experiment are optimized (Figure S2) to achieve the maximum sensing efficiency using RM-rGO<sub>8</sub> NCs. Finally, the detection of As<sup>3+</sup> is accomplished under the optimized experimental conditions (deposition potential of -0.4 V and deposition time 200 s). Figure 3a represents the SWASV response for As<sup>3+</sup> at various concentrations. The electrooxidation current was linear within the concentration range of 0.5 to 3.7 ppb (inset of Figure 3a) and the fitted linear relationship between the stripping peak current (corresponds to the oxidation of As<sup>0</sup> - As<sup>3+</sup>) and concentration of As<sup>3+</sup> is described by the following equation  $i/\mu\text{A} = -0.59 + 2.49c/\text{ppb}$ . The limit of detection (LOD) and sensitivity value was found to be 0.07 ppb and 2.49  $\mu\text{A ppb}^{-1}$  respectively. Where LOD is defined as the, lowest quantity of analyte that provides a signal which is significantly different from the blank value with a stated confidence level of 90% and the LOD value is calculated according to the literature reported.<sup>25</sup> The obtained LOD value is well below the WHO toxicity mark (10 ppb).<sup>3</sup> A comparative study of the performance of the RM-rGO<sub>8</sub>/GCE electrode with other sensing platforms developed for EC detection of As<sup>3+</sup> is summarized in Table 1.

To validate the selectivity of the RM-rGO<sub>8</sub>/GCE electrode with the co-occurrence of As<sup>3+</sup> and Cu<sup>2+</sup> ions, SWASV measurements were carried out again in a mixture of both the ions where the concentration of Cu<sup>2+</sup> was kept higher than 8 ppb. Figure 3b represents the SWASV plots of simultaneous detection of As<sup>3+</sup> and Cu<sup>2+</sup>. An isolated anodic peak corresponding to the oxidation of Cu<sup>0</sup> - Cu<sup>2+</sup> is observed at around 0.3 V which is far away (~ 400 mV) from the anodic peak potential of As<sup>0</sup>. Here the concentration of As<sup>3+</sup> and Cu<sup>2+</sup> is increased simultaneously and the obtained sensitivity of As<sup>3+</sup> is marginally improved compared to that observed in the absence of Cu<sup>2+</sup>. The enhanced sensitivity of As<sup>3+</sup> can be explained on the basis of interference between As<sup>3+</sup> and Cu<sup>2+</sup> ions. The stripping peak potentials of both the ions are far from each other (400 mV) and the formation of an intermetallic compound is most unlikely, but small peaks in between As<sup>3+</sup> and Cu<sup>2+</sup> are visible which may be due to the formation of As-Cu intermetallic compound during the simultaneous existence arsenic and copper. Such kinds of observations are well documented and



1 have been published before.<sup>26</sup> The influence of other metal ions on the stripping current response  
 2 of  $\text{As}^{3+}$  has been further demonstrated by doing interference experiments.



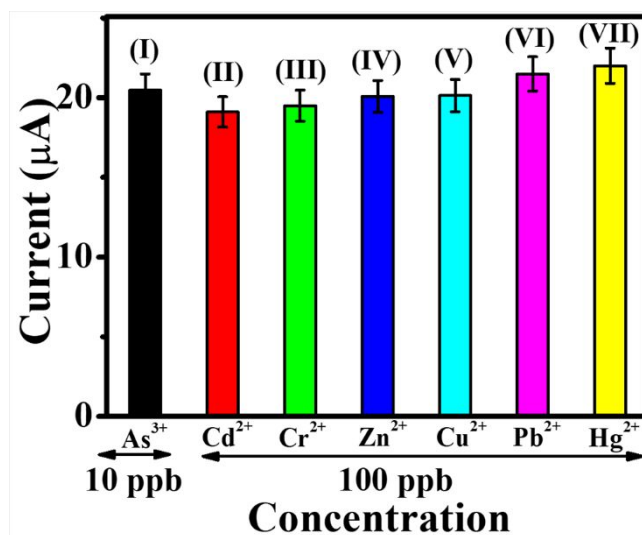
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 5 **Figure 3** (a) SWASV response of RM-rGO<sub>8</sub> towards the detection of  $\text{As}^{3+}$  ions over a concentration range of 0.5 to  
 6 3.7 ppb. The inset of Figure (a) displays the linear calibration plot of the peak current as a function of  $\text{As}^{3+}$  ions  
 7 concentration. (b) SWASV response of RM-rGO<sub>8</sub> for the simultaneous detection of  $\text{As}^{3+}$  (0.1 to 18 ppb) and  $\text{Cu}^{2+}$  (8  
 8 to 80 ppb) with insets show the linear calibration plots corresponding to the  $\text{As}^{3+}$  and  $\text{Cu}^{2+}$  ions concentration.

9 **Table 1.** Comparison of our proposed electrode material with other sensing platforms.

Electrode material	Sensitivity ( $\mu\text{A}/\text{ppb}$ )	LOD (ppb)	Ref.
CoOx/GCE	0.00148	0.825	27
$\text{Fe}_3\text{O}_4$ room temperature ionic liquid composite	4.91	0.0008	10
Ru nanoparticle/GCE	0.00238	0.1	28
Gold nanoparticles	2.69	0.06	29
Au-Pd bimetallic nanoparticle	3.9	0.024	30
FePt bimetallic nanoparticle	0.42	0.8	31
MnOx/Au nanoparticle composite	0.193	0.057	9
$\text{MnFe}_2\text{O}_4$ nanocrystal/gold electrode	0.295	1.95	32
rGO/MnO <sub>2</sub> nanohybrid	0.175	0.05	18
rGO/ $\text{Fe}_3\text{O}_4$ nanocomposites	0.281	0.12	19
Dumbbell like Au/ $\text{Fe}_3\text{O}_4$ nanoparticles	9.43	0.02	33
Graphene/PbO composite	-	0.74	17
RM-rGO composite	2.49	0.07	Present work

10 Analysis of  $\text{As}^{3+}$  in the presence of other interfering agent is still difficult, as coexisting  
 11 substances are co-deposited and stripped with  $\text{As}^{3+}$ . Therefore selective detection of  $\text{As}^{3+}$  in the  
 12 presence of other metal ions is also important. In order to investigate the anti-interference ability

1 of the RM-rGO<sub>8</sub>/GCE electrode, SWASV measurements are recorded in 10 ppb As<sup>3+</sup> solution in  
 2 the presence of a 10 fold higher concentration of other metal ions namely Cd<sup>2+</sup>, Cr<sup>2+</sup>, Zn<sup>2+</sup>, Cu<sup>2+</sup>,  
 3 Pb<sup>2+</sup>, and Hg<sup>2+</sup>. Figure 4 illustrates the anodic stripping current of the As<sup>3+</sup> in the absence and  
 4 presence of the above mentioned interfering metal ions. No significant interference is observed of  
 5 these ions on the As<sup>3+</sup> stripping current response. The optimized deposition potential (-0.4 V)  
 6 eliminates the possible interference from common metal cations.<sup>19</sup> In addition, rapid mass  
 7 transportation in the electrode surface with a small diffusion layer and high current density could  
 8 also be responsible for such good anti-interference activity. This interference study laid the  
 9 foundation for reliable and selective As<sup>3+</sup> detection in water.



**Figure 4** Effect of interfering ions Cd<sup>2+</sup>, Cr<sup>2+</sup>, Zn<sup>2+</sup>, Cu<sup>2+</sup>, Pb<sup>2+</sup>, and Hg<sup>2+</sup> on the stripping current response of 10 ppb As<sup>3+</sup>.

To demonstrate the compatibility of RM-rGO<sub>8</sub> NCs with the Au electrode, similar SWASV tests are conducted on the RM-rGO<sub>8</sub> modified Au electrode (RM-rGO<sub>8</sub>/Au) having a physical size (diameter = 2 mm) equal to GCE. Figure S3 (supporting information) displays the typical SWASV curves for the As<sup>3+</sup> (0.1 to 2.1 ppb) detection with inset represents the linear calibration plot. Interestingly, the anodic peak corresponds to the oxidation of As<sup>0</sup> - As<sup>3+</sup> occurs around (0.2 V) which is more positive as compared to the RM-rGO<sub>8</sub> modified GCE electrode. The obtained sensitivity and LOD are found to be 4.35 µA ppb<sup>-1</sup> and 0.08 ppb respectively. Though the RM-rGO<sub>8</sub>/Au electrode affords better sensitivity compared to RM-rGO<sub>8</sub>/GCE, it is still prone to

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3 1 interference from other metal ions, in particular from  $\text{Cu}^{2+}$  ions, which has a redox potential  
4 (around 0.338 V) very near to the oxidation potential of  $\text{As}^0$ .

5  
6 3 Metal oxide nanomaterials are prone to instability under acidic media, hence taking the  
7 practical applications into account the reproducibility and stability test of the RM-rGO<sub>8</sub> NCs is  
8 carried out in acidic conditions. A series of 6-time repetitive measurements of SWASV response  
9 for 2 ppb of  $\text{As}^{3+}$  is recorded and the results are displayed in Figure S4. The stripping current  
10 response of the RM-rGO<sub>8</sub> electrode is highly reproducible with a relative standard deviation of  
11 3.57%. The nanocomposite's stability is also investigated and the SWASV current response  
12 corresponds to the arsenic oxidation remaining  $\square 90\%$  of its initial response after 15 days.  
13 Therefore, the good electrode stability and reproducibility for repetitive measurements of  $\text{As}^{3+}$  ions  
14 indicate that the nanocomposite possesses great potential for monitoring  $\text{As}^{3+}$  ions in real samples.

15  
16 12 In order to examine the practical application of the present NC (RM-rGO<sub>8</sub>), the SWASV  
17 experiment has been performed on the real water sample. The sample was collected from the  
18 groundwater near Asansol city, West Bengal, India. Prior to the SWASV experiment, the sample  
19 was treated with a filter to remove any insoluble contaminants. The water sample was then diluted  
20 with concentrated HCl to adjust its pH value to 3 and no further sample treatment was done. The  
21 standard addition of  $\text{As}^{3+}$  is performed to calculate the concentration of  $\text{As}^{3+}$  in the real sample.  
22 The SWASV response and the corresponding calibration plots are shown in Figure S5 and the  $\text{As}^{3+}$   
23 concentration in the real sample is calculated as 2.24 ppb. To determine the validity of the  
24 electrochemical method we discussed, recovery experiments are also performed with the real  
25 sample in which a known amount of  $\text{As}^{3+}$  is added. The obtained recovery is varied between 90%  
26 to 110% which indicates the RM-rGO<sub>8</sub> nanocomposite has a great practical application.

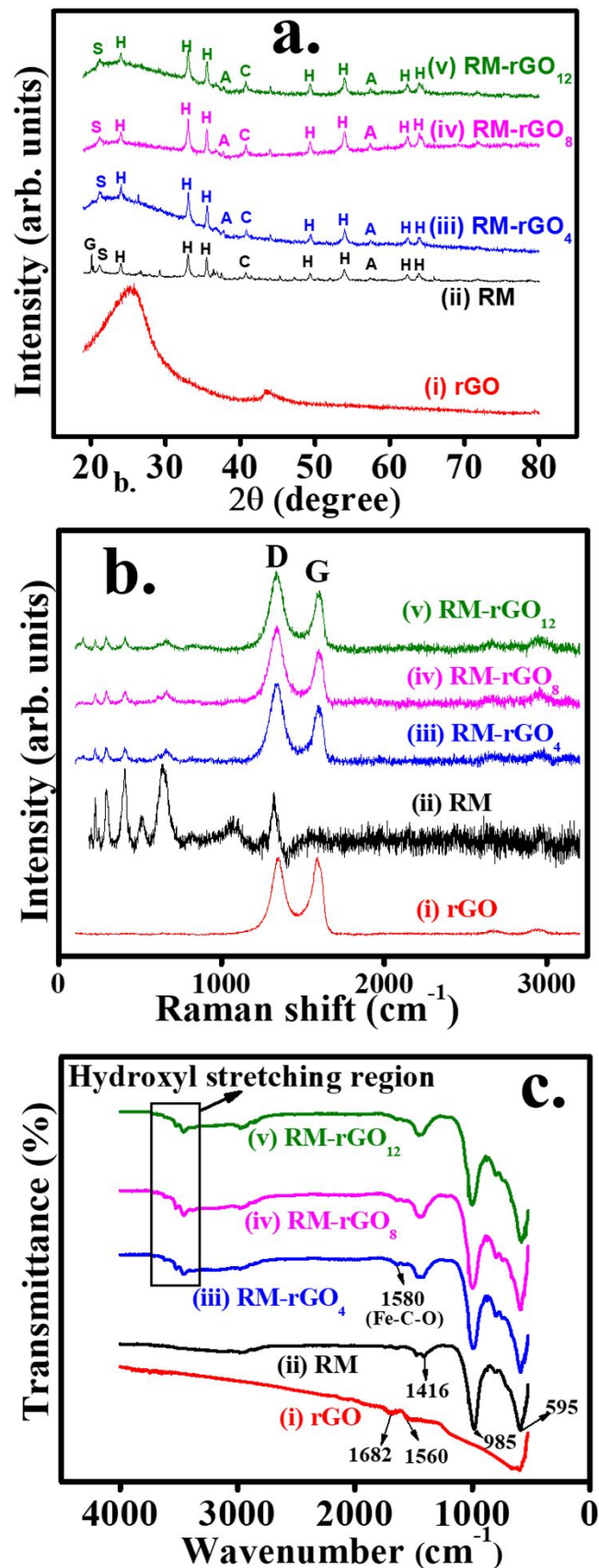
27  
28 23 There are many factors that can influence the EC behavior of RM-rGO NCs, such as surface  
29 morphology, the active surface area for EC reaction, the fraction of  $\text{sp}^2$  bonded carbons come in  
30 contact with the electrolyte, etc. The optimization of milling time is another aspect that requires  
31 further analysis in terms of identifying the morphological, chemical and physical changes. In  
32 addition, the shift in the peak current (anodic/ $i_{pa}$  and cathodic/ $i_{pc}$ ) response and peak potential  
33 difference ( $\Delta E_p$ ) in the CV  $i$ -E curve may be correlated to the surface oxygen functionalities and  
34 the exposed edge planes of  $\text{sp}^2$  bonded carbons. In order to identify the factors responsible for the  
35 strong EC sensing results, XRD, Raman and FTIR spectroscopic tools are employed.

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3 1 To determine the different phases present in the as obtained RM and synthesized RM-rGO  
4 2 NCs, XRD measurements were carried out and are represented in Figure 5a. In case of rGO, a  
5 3 broad diffraction peak around  $2\theta \sim 25^\circ$  and a small peak at  $2\theta \sim 43^\circ$  can be seen (Figure 5a(i))  
6 4 which signifies the formation of rGO with less oxygen functionalities.<sup>34</sup> Whereas, in RM and all  
7 5 RM-rGO NCs, a mixture of many metal oxide phases such as hematite, goethite, calcite, and silica  
8 6 can be observed. However, hematite ( $\theta \sim 12.06^\circ, 16.57^\circ, 17.80^\circ$ ) is the main dominant phase in  
9 7 RM which is expected due to the red color of the RM and it constitutes around 55% of the RM.<sup>35</sup>  
10 8 The reduction in particle size via ball milling can also be correlated with the XRD peak broadening  
11 9 with milling hour. Notably, in all RM-rGO NCs, the broad diffraction peak of rGO can be  
12 10 observed, indicating that rGO sheets are attached to the RM particles.

13 11 Raman measurements were also carried out to examine the phase purity and different  
14 12 vibrational modes present in the NCs. A series of band related to the different modes of vibration  
15 13 of metal oxides, e.g;  $E_g$  ( $\sim 291$  and  $404\text{ cm}^{-1}$ ) and  $A_{1g}$  ( $\sim 223$  and  $502\text{ cm}^{-1}$ ) mode of hematite  
16 14 ( $\text{Fe}_2\text{O}_3$ ) phase;  $E_g^5$  ( $\sim 146\text{ cm}^{-1}$ ) and  $A_G^1$  ( $\sim 662\text{ cm}^{-1}$ ) mode of ilmenite ( $\text{FeTiO}_3$ ) phase;  $E_g$  ( $\sim 152$   
17 15  $\text{cm}^{-1}$ ) mode corresponds to the calcite ( $\text{CaCO}_3$ ) phase can be seen in the Raman spectrum of RM  
18 16 (Figure 5b(i)).<sup>35</sup> Raman spectrum of rGO and RM-rGO NCs display a typical characteristic peak  
19 17 of D and G band around  $1345$  and  $1595\text{ cm}^{-1}$ , where D peak corresponds to the rGO sheet defects  
20 18 and G peak is related to  $E_{2g}$  phonon modes of the  $sp^2$  bonded carbon. The relative intensity ratio  
21 19 of these two bands ( $I_D/I_G$ ) is a simple way to quantify the degree of disorder present in the graphene  
22 20 sheet. In case of rGO, the ratio of the  $I_D/I_G$  is 1.00 and the value is increased to 1.13 for the RM-  
23 21  $\text{rGO}_8$  sample, which implies that the physical force during the milling process introduces defects  
24 22 and disorder to the graphene cluster. Further milling up to 12 hr. did not change much the value of  
25 23  $I_D/I_G$  that indicates, rGO sheets are attached well to the RM particles which help graphene sheets  
26 24 to damage further.

27 25 Furthermore, FTIR spectroscopy examines the deoxidation of rGO and the presence of  
28 26 chemical bonds or attached functional groups in RM and RM-rGO NCs. In the case of rGO (Figure  
29 27 5c(i)), the peak at  $1560\text{ cm}^{-1}$  and a weak signal around  $1685\text{ cm}^{-1}$  is referred to as the C=C and  
30 28 C=O stretching vibration respectively. However, other oxygen-containing functionalities such as  
31 29 epoxy or alkoxy groups (C-O) are completely absent in rGO which are the common features of  
32 30 graphene oxides FTIR spectra.<sup>36</sup> This observation confirms that most of the oxygen-containing  
33 31 functional groups are removed from the graphene sheet during the reduction process. On the other

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3 1 hand, RM shows a strong absorption band around  $595\text{ cm}^{-1}$  and a weak peak near  $1645\text{ cm}^{-1}$  due  
4  
5 2 to the stretching vibration of Fe-O bonds of the hematite phase.<sup>37</sup> In addition, the presence of  
6  
7 3 goethite ( $\sim 803\text{ cm}^{-1}$ ), characteristics bands correspond to the Si-O vibrations ( $\sim 990\text{ cm}^{-1}$ ), presence  
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9 4 of  $\text{CO}_3^{2-}$  ( $\sim 1420, 866\text{ cm}^{-1}$ ) groups are also detected. The positions and absorption bands of RM-  
10  
11 5 rGO NCs (Figure 5c(iii-v)) are nearly similar to that of RM. The rGO sheets are likely anchored  
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13 6 to the nano RM particles through carboxylate bonds (Fe-C-O) and the existence of which is  
14  
15 7 confirmed in the FTIR spectra (band around  $1580\text{ cm}^{-1}$ ) of RM-rGO NCs.<sup>38</sup> The existence of some  
16  
17 8 additional bands in the hydroxyl stretching region ( $\sim 3300\text{-}3500\text{ cm}^{-1}$ ) can also be seen in RM-  
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19 9 rGO NCs. These attached hydroxyl functional groups in the RM-rGO NCs are advantageous for  
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21 10 adsorbing toxic metal ions.<sup>13</sup>  
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3 **Figure 5** (a) XRD pattern (b) Raman spectra and (c) FTIR spectra of (i) rGO (ii) RM (iii) RM-rGO<sub>4</sub> (iv) RM-rGO<sub>8</sub>  
4 and (v) RM-rGO<sub>12</sub>.  
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Thus, the key feature for the excellent EC performance is related to the high adsorption capability of the hematite phase rich RM. The formation of nano RM via mechanical milling increases the active surface area to adsorb As<sup>3+</sup> ions while the presence of sp<sup>2</sup> bonded carbons in the rGO sheets is responsible for enhanced electron transport kinetics. The superior EC behavior of RM/rGO<sub>8</sub> and RM/rGO<sub>12</sub> can be attributed to the large active surface area of these NCs where RM particles are properly surrounded by the rGO sheets and larger fraction of sp<sup>2</sup> carbon comes in contact with electrolyte during EC measurements. In addition, the attached functional groups (hydroxyl and carboxylic) to the NC surface not only serve as active sites for electrodeposition of As<sup>3+</sup> ions but also act as a bridge for rapid electron transfer from solution to electrode surface. Therefore, the NCs prepared at longer milling hour (>4) with exposed sp<sup>2</sup> carbon and less oxygen functionalities facilitates the electron transfer kinetics. The combined effect of RM and electrically conductive rGO allows more effective electrodeposition of As<sup>3+</sup> ions on the NCs surface, which in turn improves the EC sensing performances.

## CONCLUSIONS

In a time of high demand of low-cost potential nanomaterial for environmental carcinogenic detection, this work successfully demonstrates the applicability of mechanically milled RM-rGO NCs as a working electrode material for sensitive and efficient electroanalysis of toxic As<sup>3+</sup> ions. The electrode (RM-rGO<sub>8</sub>) can accurately detect As<sup>3+</sup> in the presence of other interfering metal ions namely Cd<sup>2+</sup>, Cr<sup>2+</sup>, Zn<sup>2+</sup>, Cu<sup>2+</sup>, Pb<sup>2+</sup>, and Hg<sup>2+</sup>. Mechanical ball milling offers a uniform morphology and enhanced charge transfer kinetics from the low-cost industrial waste RM. However, the optimization of ball milling time is considered to be the key factor to achieve the desirable EC sensing platform. The improvement in the EC performance of RM-rGO NCs with milling time can be attributed to the formation of functionalized RM-rGO NPs which not only provide the large no of active sites for As<sup>3+</sup> adsorption but also accelerate the electron transport kinetics.



## 1 ASSOCIATED CONTENT

### 2 Supporting Information

3 CV response of RM-rGO<sub>2</sub>, RM-rGO<sub>4</sub>, RM-rGO<sub>6</sub>, RM-rGO<sub>8</sub>, RM-rGO<sub>10</sub>, and RM-rGO<sub>12</sub> with inset  
4 showing the magnified curve of the region A (Figure S1). Experimental parameters optimization  
5 (a) deposition potential and (b) deposition time. Other experimental conditions are as follows;  
6 amplitude 25 mV, step potential 4 mV and frequency 25 Hz (Figure S2). SWASV response of the  
7 RM-rGO<sub>8</sub>/Au electrode towards the detection of As<sup>3+</sup> ions over a concentration range from 0.1 to  
8 2.3 ppb. The inset displays the linear calibration plot of the peak current as a function of As<sup>3+</sup> ions  
9 concentration (Figure S3). The reproducibility of 6 times repetitive SWASV measurements of 2  
10 ppb As<sup>3+</sup> ions using RM-rGO<sub>8</sub> nanocomposite modified GCE (Figure S4). SWASV response of  
11 real water sample with successive addition of As<sup>3+</sup> ions. The inset showing the corresponding  
12 linear calibration plot of stripping peak current against As<sup>3+</sup> concentration (Figure S5).

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## 20 11 **CONFLICT OF INTEREST**

21  
22 12 There are no conflicts to declare

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24 13

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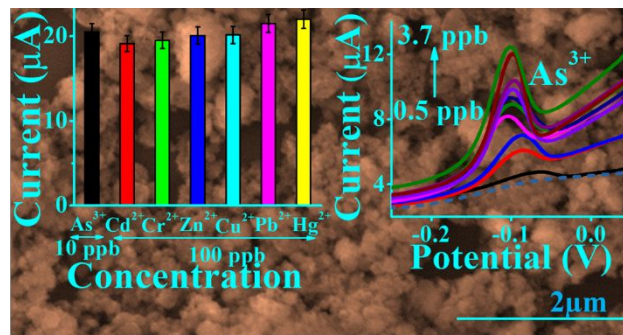
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### 10 Table of Contents image



12 Selective electrochemical detection of As<sup>3+</sup> ions using red mud-rGO nanocomposite.